

**Indexable insert for turning VBMT 160404, for finish machining, Grade: HBT130****Order data**

Order number	261188 HBT130
GTIN	4062406257583
Item class	22D

Technical description

Chip breaker	M
Feed f	0.05 - 0.2 mm/rev.
ISO code indexable insert	VBMT 160404
Cutting speed v_c main application	60 - 220 m/min
Tool material	Carbide
Grade	HBT130
Main application	M
Coating	TiCN
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted

Cutting depth a_p	0.1 - 1 mm
Corner radius	0.4 mm
Number of changes/inserts	2
Type of product	Indexable insert for turning